



Heat transfer fluid



Premium alkylbenzene heat transfer fluid.

APPLICATIONS

Heat transfer circuits

Temperature range :
-30°C → 300°C
 Without air contact

- SERIOLA AB is suitable for heating, temperature control in all industries, and in particular for the following manufacturing processes:

- ✓ Steam production
- ✓ Paper Industry
- ✓ Timber Industry
- ✓ Textile Industry
- ✓ Oil & Gas

SPECIFICATIONS

International standards

- ISO 6743-12 L-QC-300 / DIN 51522 – class Q

Thermal stability tests

- SERIOLA AB successfully passes the following thermal stability tests (720h, 300°C) :
 - ✓ GB/T 23800-2009
 - ✓ DIN 51528
 - ✓ ASTM D6743

ADVANTAGES

Extended drain intervals

- SERIOLA AB is very resistant to **oxidation** and helps to reduce deposits formation. Indeed at high temperature it presents 15% less degradation when compared to classic mineral fluids. Oil service life is significantly increased, leading to costs reduction.

Keep-clean performance

- SERIOLA AB maintains equipments clean thanks to its **high solvency** power.

| TYPICAL CHARACTERISTICS | METHODS | UNITS | SERIOLA AB |
|---------------------------------|------------|--------|------------|
| Appearance | - | Visual | Limpid |
| Density at 15°C | ISO 12185 | kg/m³ | 865 |
| Kinematic Viscosity at 40°C | ISO 3104 | mm²/s | 20,0 |
| Pour point | ISO 3016 | °C | - 40 |
| Flash point – Open Cup | ISO 2592 | °C | 200 |
| Flash point – Closed Cup | ISO 2719 | °C | 180 |
| Fire point | ISO 2592 | °C | 227 |
| Initial Boiling Point | ASTM D2887 | °C | 342 |
| Final Boiling Point | ASTM D2887 | °C | 514 |
| Auto ignition temperature | ASTM E659 | °C | 390 |
| Conradson carbon residue | ISO 6615 | %W | Nil |
| Minimal operating temperature | - | °C | - 30 |
| Maximum bulk temperature | GB/T 23800 | °C | 300 |
| Maximum film temperature | GB/T 23800 | °C | 320 |

Above characteristics are mean values given as an information.

STORAGE RECOMMENDATIONS

- Store the product at ambient temperature
- Minimize the periods of exposure to temperatures above 35°C
- Shelf life : 5 years from date of manufacture (unopened)

| SERIOLA AB – THERMODYNAMIC DATA | | | | | | | |
|---------------------------------|----------------|-------------------------------|--------------------------|------------------------|------------------------------------|---------------------------|-----------------------------------|
| T (°C) | Density (kg/L) | Thermal Conductivity (W/m.°C) | Specific Heat (kJ/kg.°C) | Vapour pressure (mbar) | Kinematic Viscosity (mm²/s or cSt) | Dynamic Viscosity (mPa.s) | Enthalpy of Vaporization (kJ/mol) |
| 0 | 0,875 | 0,1358 | 1,811 | 0 | 166 | 145,32 | |
| 10 | 0,868 | 0,1350 | 1,848 | 0 | 85,8 | 74,52 | |
| 20 | 0,862 | 0,1343 | 1,884 | 0 | 48,9 | 42,13 | |
| 30 | 0,855 | 0,1336 | 1,920 | 0 | 30,3 | 25,89 | |
| 40 | 0,848 | 0,1328 | 1,957 | 0 | 20,0 | 16,95 | |
| 50 | 0,841 | 0,1321 | 1,993 | 0 | 14,0 | 11,77 | |
| 60 | 0,834 | 0,1314 | 2,030 | 0 | 10,2 | 8,50 | |
| 70 | 0,827 | 0,1306 | 2,066 | 0 | 7,75 | 6,41 | |
| 80 | 0,820 | 0,1299 | 2,102 | 0 | 6,06 | 4,97 | |
| 90 | 0,813 | 0,1292 | 2,139 | 0 | 4,87 | 3,96 | |
| 100 | 0,806 | 0,1284 | 2,175 | 0 | 4,00 | 3,22 | |
| 110 | 0,799 | 0,1277 | 2,212 | 0 | 3,35 | 2,68 | |
| 120 | 0,792 | 0,1270 | 2,248 | 0 | 2,85 | 2,26 | |
| 130 | 0,785 | 0,1262 | 2,284 | 0 | 2,46 | 1,93 | |
| 140 | 0,778 | 0,1255 | 2,321 | 0 | 2,15 | 1,67 | |
| 150 | 0,771 | 0,1248 | 2,357 | 1 | 1,90 | 1,46 | |
| 160 | 0,764 | 0,1240 | 2,394 | 1 | 1,70 | 1,30 | |
| 170 | 0,757 | 0,1233 | 2,430 | 2 | 1,53 | 1,16 | |
| 180 | 0,750 | 0,1226 | 2,467 | 3 | 1,39 | 1,04 | |
| 0.190 | 0,743 | 0,1218 | 2,503 | 4 | 1,27 | 0,94 | 72,67 |
| 200 | 0,736 | 0,1211 | 2,539 | 7 | 1,16 | 0,85 | 72,53 |
| 210 | 0,729 | 0,1204 | 2,576 | 10 | 1,08 | 0,79 | 72,40 |
| 220 | 0,722 | 0,1196 | 2,612 | 15 | 1,00 | 0,72 | 72,27 |
| 230 | 0,715 | 0,1189 | 2,649 | 21 | 0,94 | 0,67 | 72,15 |
| 240 | 0,708 | 0,1182 | 2,685 | 30 | 0,88 | 0,62 | 72,03 |
| 250 | 0,701 | 0,1174 | 2,721 | 43 | 0,83 | 0,58 | 71,89 |
| 260 | 0,694 | 0,1167 | 2,758 | 59 | 0,78 | 0,54 | 71,76 |
| 270 | 0,687 | 0,1160 | 2,794 | 80 | 0,74 | 0,51 | 71,63 |
| 280 | 0,680 | 0,1152 | 2,831 | 109 | 0,71 | 0,48 | 71,50 |
| 290 | 0,673 | 0,1145 | 2,867 | 145 | 0,68 | 0,46 | 71,38 |
| 300 | 0,666 | 0,1138 | 2,903 | 191 | 0,65 | 0,43 | 71,25 |
| 310 | 0,660 | 0,1130 | 2,940 | 250 | 0,62 | 0,40 | 71,12 |

Thermal expansion coefficient : $7,0 \cdot 10^{-4} /{^\circ}\text{C}$

- **Thermal conductivity** : property of a material to conduct heat. **The higher thermal conductivity, the more efficient the heat transfer fluid will be.** Less heat will be required.
- **Vapor pressure** : pressure exerted by a vapor in thermodynamic equilibrium with its condensed phases (solid or liquid) at a given temperature in a closed system. For a heat transfer fluid, a low vapor pressure is recommended to operate safely.
- **Enthalpy of vaporization** : amount of energy (enthalpy) that must be added to the liquid substance, to transform a quantity of that substance into a gas.